

Fig. 1

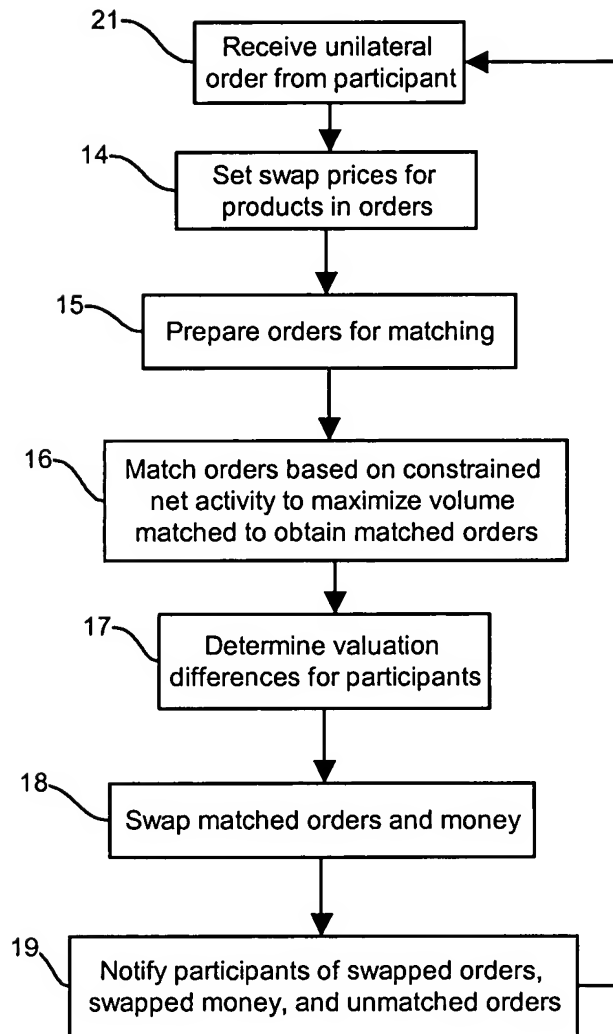


Fig. 2

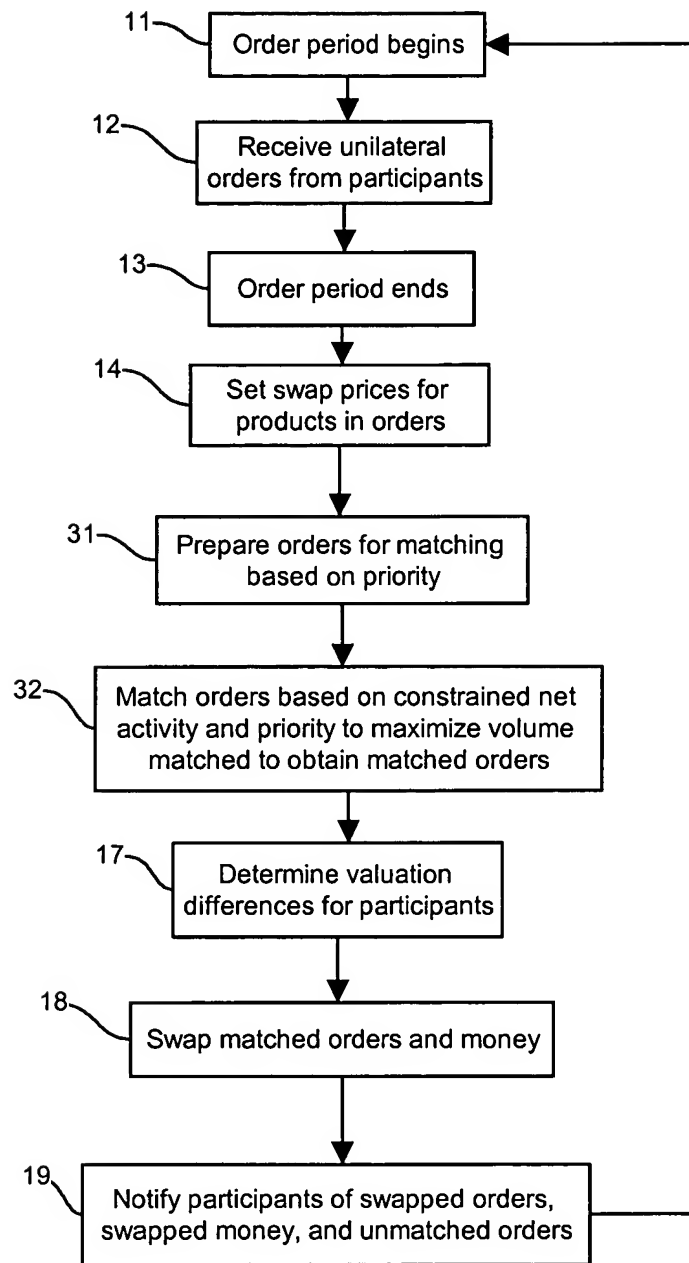


Fig. 3

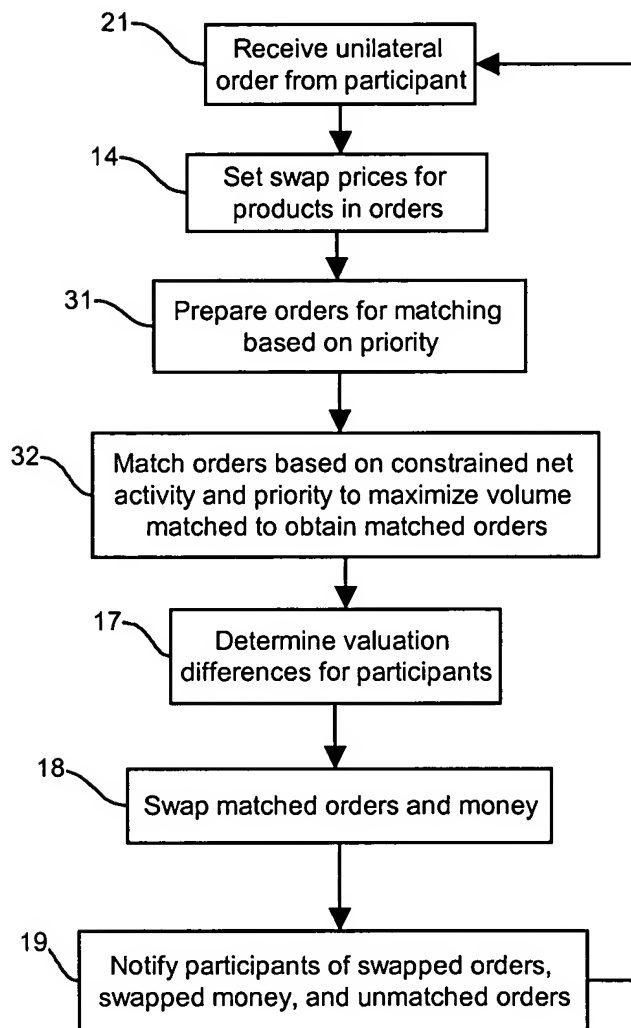


Fig. 4

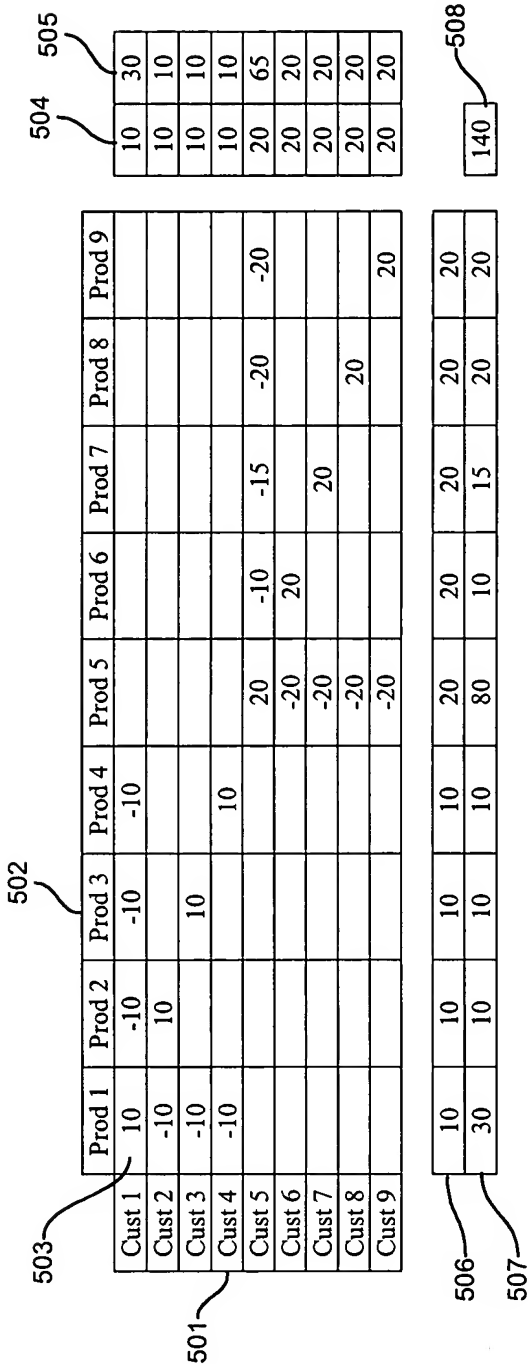


FIG. 5A

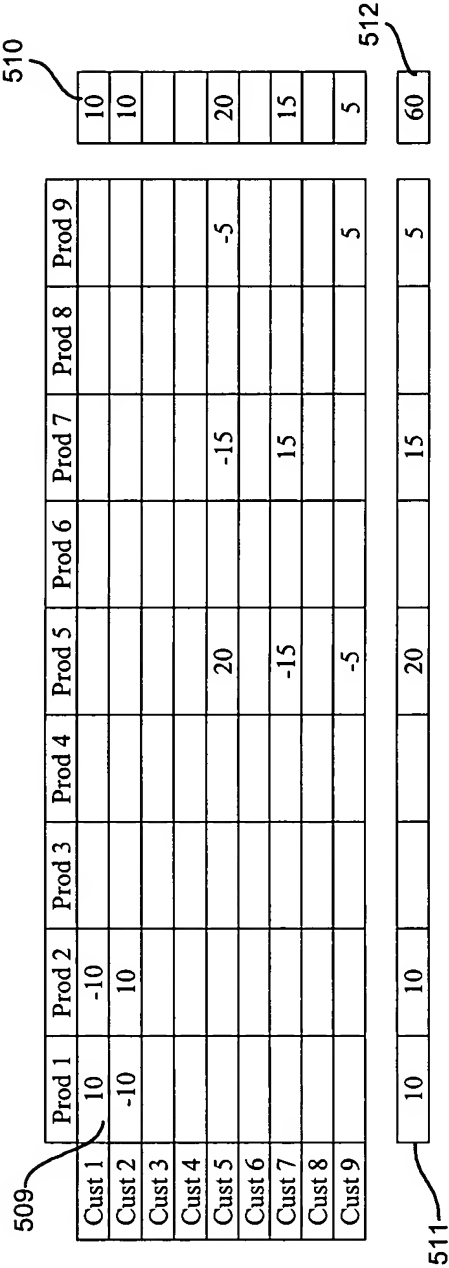


FIG. 5B

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9	
Cust 1			-10	-10						20
Cust 2										
Cust 3	-10		10							10
Cust 4	-10			10						10
Cust 5						-10		-20	-15	45
Cust 6					-20	20				20
Cust 7					-5		5			5
Cust 8					-20			20		20
Cust 9					-15				15	15
	20		10	10		20	5	20	15	
			10	10	60	10		20	15	
										80

FIG. 5C

519

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9
Cust 1	9	18	7	22					
Cust 2	13	12							
Cust 3	1		6						
Cust 4	21			15					
Cust 5					23	10	5	3	19
Cust 6					2	16			
Cust 7					20		14		
Cust 8					17			11	
Cust 9					4				8

FIG. 5D

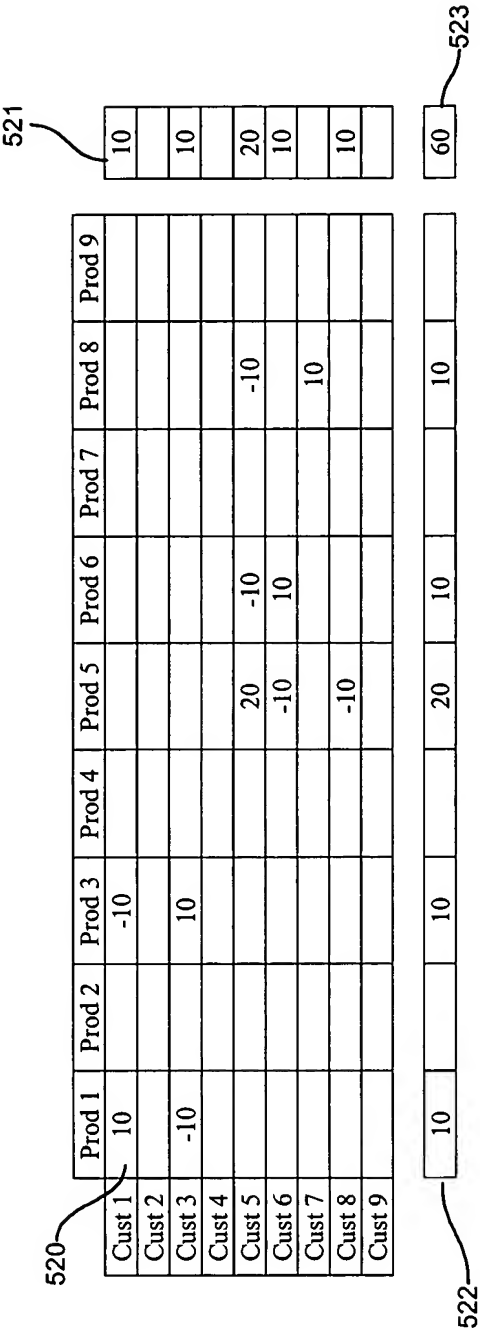


FIG. 5E

	524									525 526									529
	Cust 1	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9									
			-10		-10						20								
		-10	10								10	10							
		-10			10						10	10							
								-15	-10	-20		45							
						-10	10				10	10							
					-20	-20		20			20	20							
					-10	-10			10		10	10							
					-20	-20				20	20	20							
											20	20							
											20	20							
											80								

FIG. 5F

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9	Prod 10
Cust 1	-17	92	-61	-20		40				
Cust 2		97	-24							
Cust 3		95				-30		-61	46	
Cust 4				-96	-68				-3	
Cust 5		-39			70				-95	
Cust 6				44			96			
Cust 7	-18	-37		-50	-32					
Cust 8	-63			-83	22				24	
Cust 9	-53	-19	-40							
Cust 10		-20								71
Cust 11		-24				29				
Cust 12		-80						-54		
Cust 13										-41
Cust 14	-59	-46					-67	83		
Cust 15										
Cust 16	-89	79			9		57		-19	
Cust 17			2		-13					-24
Cust 18	-64									
Cust 19	82						-44			
Cust 20										
Cust 21				-18		-14		-45		
Cust 22		-91	-13	34					-50	
Cust 23		-52		-14				92		
Cust 24	-31		-68	-4					-78	
Cust 25			-52	-49		-95		-89	24	
Cust 26			-10		31					-18
Cust 27	43		59							48
Cust 28										
Cust 29								-53		
Cust 30			29	-12					-81	19

125	363	90	78	132	69	153	94	138
394	408	268	346	113	139	111	302	83

132	98
97	24
141	91
	167
70	134
140	
	137
46	146
	112
71	20
29	24
	134
	41
83	172
145	108
2	37
	64
82	44
	77
34	154
92	66
	181
24	285
31	28
102	
48	
	53
48	93

1417

FIG. 6A

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9	Prod 10	
Cust 1	-17	38	-7	-20		6					44
Cust 2		24	-24								24
Cust 3		47				-30		-61	44		91
Cust 4											
Cust 5											
Cust 6											
Cust 7											
Cust 8	-2			-14					16		16
Cust 9											
Cust 10											
Cust 11		-24				24					24
Cust 12											
Cust 13											
Cust 14		-33						33			33
Cust 15											
Cust 16	-25						44		-19		44
Cust 17			2		-2						2
Cust 18											
Cust 19	44						-44				44
Cust 20											
Cust 21											
Cust 22				34					-34		34
Cust 23		-52						52			52
Cust 24											
Cust 25								-24	24		24
Cust 26					2					-2	2
Cust 27											
Cust 28											
Cust 29											
Cust 30			29						-31	2	31
	44	109	31	34	2	30	44	85	84	2	465

FIG. 6B

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9	Prod 10
Cust 1	71	78	50	74		14				
Cust 2		38	79							
Cust 3		28				7		31	53	
Cust 4				2	35				33	
Cust 5		67			81				39	
Cust 6				43			17			
Cust 7	30	80		73	51					
Cust 8	20			55	54				5	
Cust 9	70	3	27							
Cust 10		44								61
Cust 11		23				66				
Cust 12		41						77		
Cust 13										32
Cust 14	12	21					25	63		
Cust 15										
Cust 16	82	18			15		75		9	
Cust 17			6		10					24
Cust 18	45									
Cust 19	34						11			
Cust 20										
Cust 21				56		46		36		
Cust 22		26	64	52					40	
Cust 23		16		29				72		
Cust 24	48		22	8					65	
Cust 25			42	76		68		19	60	
Cust 26			1		57					69
Cust 27	49		58							
Cust 28										62
Cust 29								37		
Cust 30			47	13					59	4

FIG. 6C

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9	Prod 10	
Cust 1		11	-7	-10		6					17
Cust 2		24	-24								24
Cust 3		89				-30		-61	2		91
Cust 4											
Cust 5											
Cust 6											
Cust 7											
Cust 8				-24					24		24
Cust 9											
Cust 10											
Cust 11		-24				24					24
Cust 12											
Cust 13											
Cust 14		-33						33			33
Cust 15											
Cust 16	-44	19					44		-19		63
Cust 17			2		-2						2
Cust 18											
Cust 19	44						-44				44
Cust 20											
Cust 21											
Cust 22		-34		34							34
Cust 23		-52						52			52
Cust 24											
Cust 25								-24	24		24
Cust 26					2					-2	2
Cust 27											
Cust 28											
Cust 29											
Cust 30			29						-31	2	31
	44	143	31	34	2	30	44	85	50	2	465

FIG. 6D

FIG. 6E

	Prod 1	Prod 2	Prod 3	Prod 4	Prod 5	Prod 6	Prod 7	Prod 8	Prod 9	Prod 10	
Cust 1	-17	81	-82	-10		34					115 109
Cust 2		73	73								146
Cust 3		6	32			-54		-38	44		82 92
Cust 4				-96	-68			-96	-3		263
Cust 5	-95	-39			70				-95		70 229
Cust 6				44			96				140
Cust 7	-18	-37		-50	-32		-23				160
Cust 8	-63			-59	22						22 122
Cust 9	-53	-19	-40								112
Cust 10		-20								150	150 20
Cust 11						5					5
Cust 12		-80						-54			134
Cust 13								-15		-41	56
Cust 14	-59	-13					-67	50			50 139
Cust 15											
Cust 16	-45	60			9		13				82 45
Cust 17					-11					-24	35
Cust 18	-64										64
Cust 19	38										
Cust 12				78							38
Cust 21				-18		-14		-45			78
Cust 22		-57	-13						-50		
Cust 23				-14				40			120
Cust 24	-31		-68	-4					-78		40 14
Cust 25			-52	-49		-95		-65	-93		181
Cust 26			-10		29					-16	354
Cust 27	43		59								29 26
Cust 28											102
Cust 29	14							-53		48	48
Cust 30				-12					-50	17	14 53
											17 62

95	220	164	122	130	39	109	90	44	215
445	265	265	312	111	163	90	366	369	81

1228

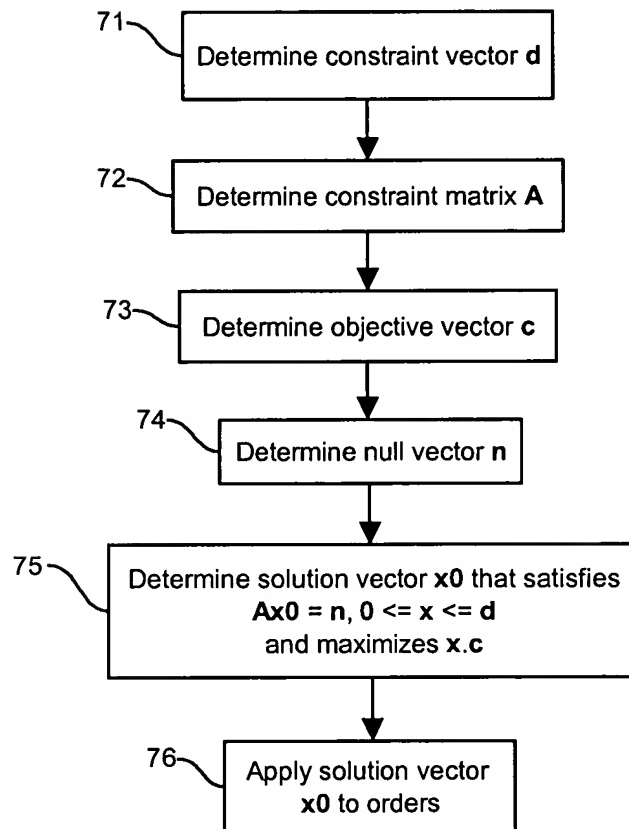


FIG. 7

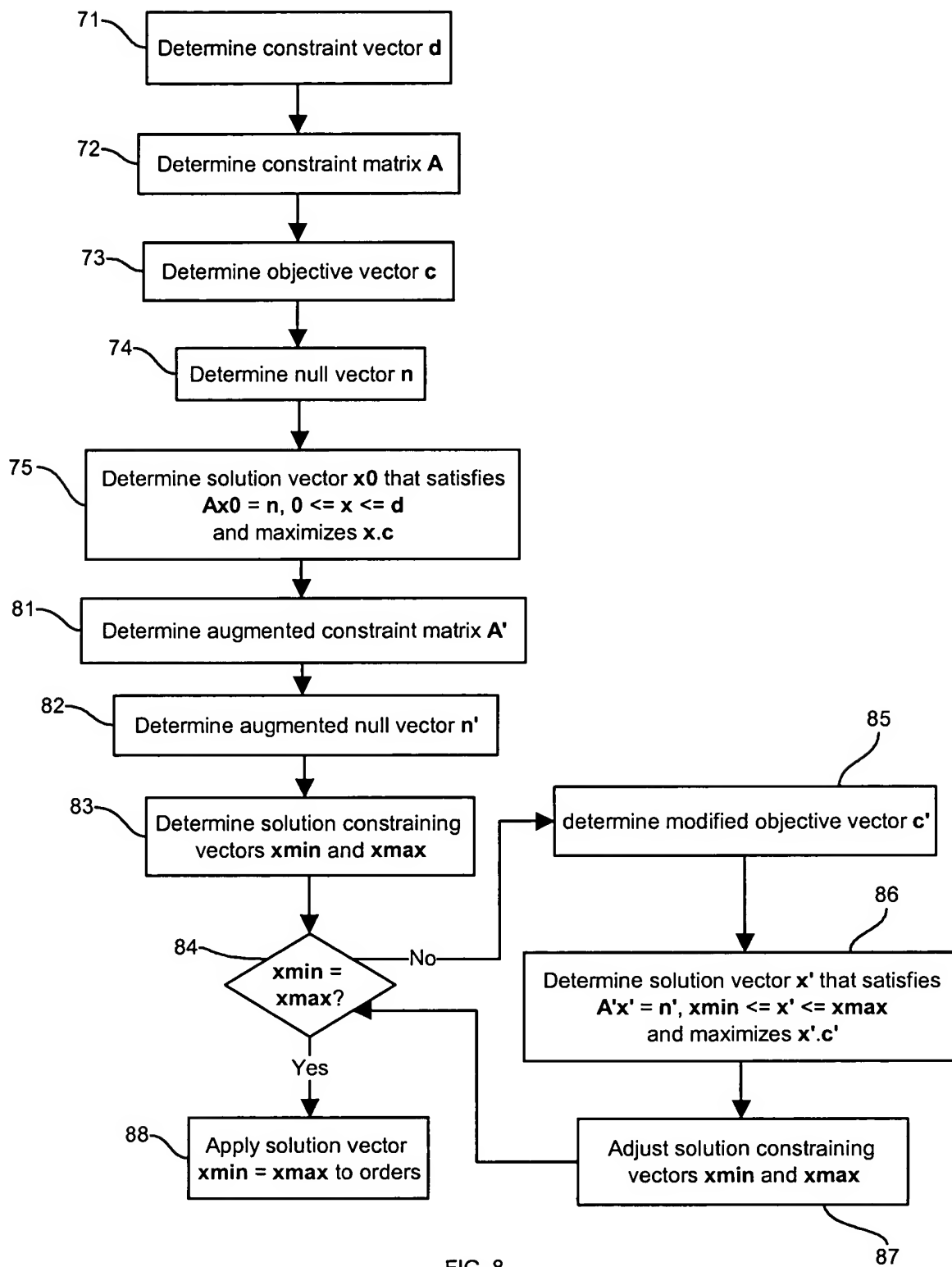


FIG. 8

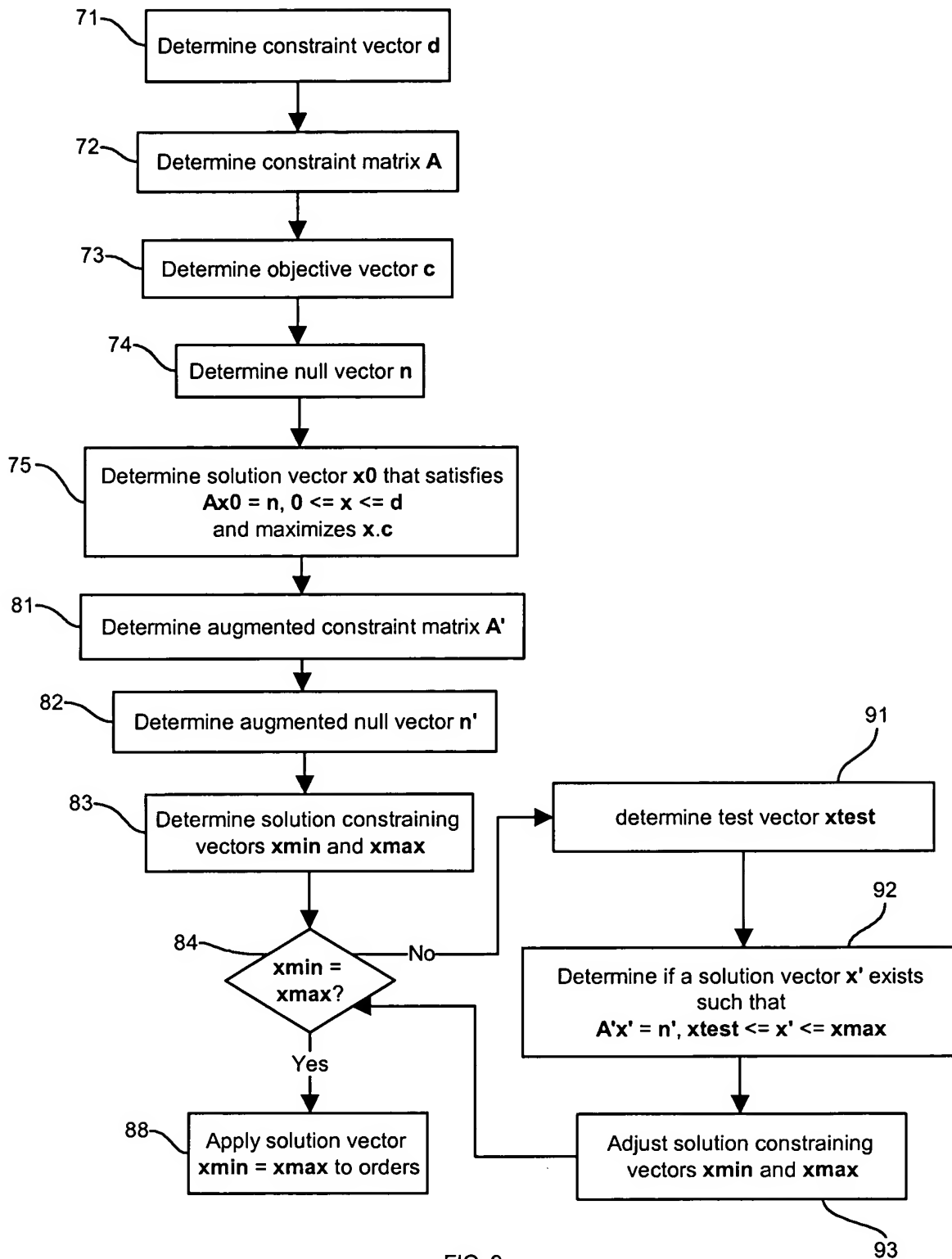


FIG. 9

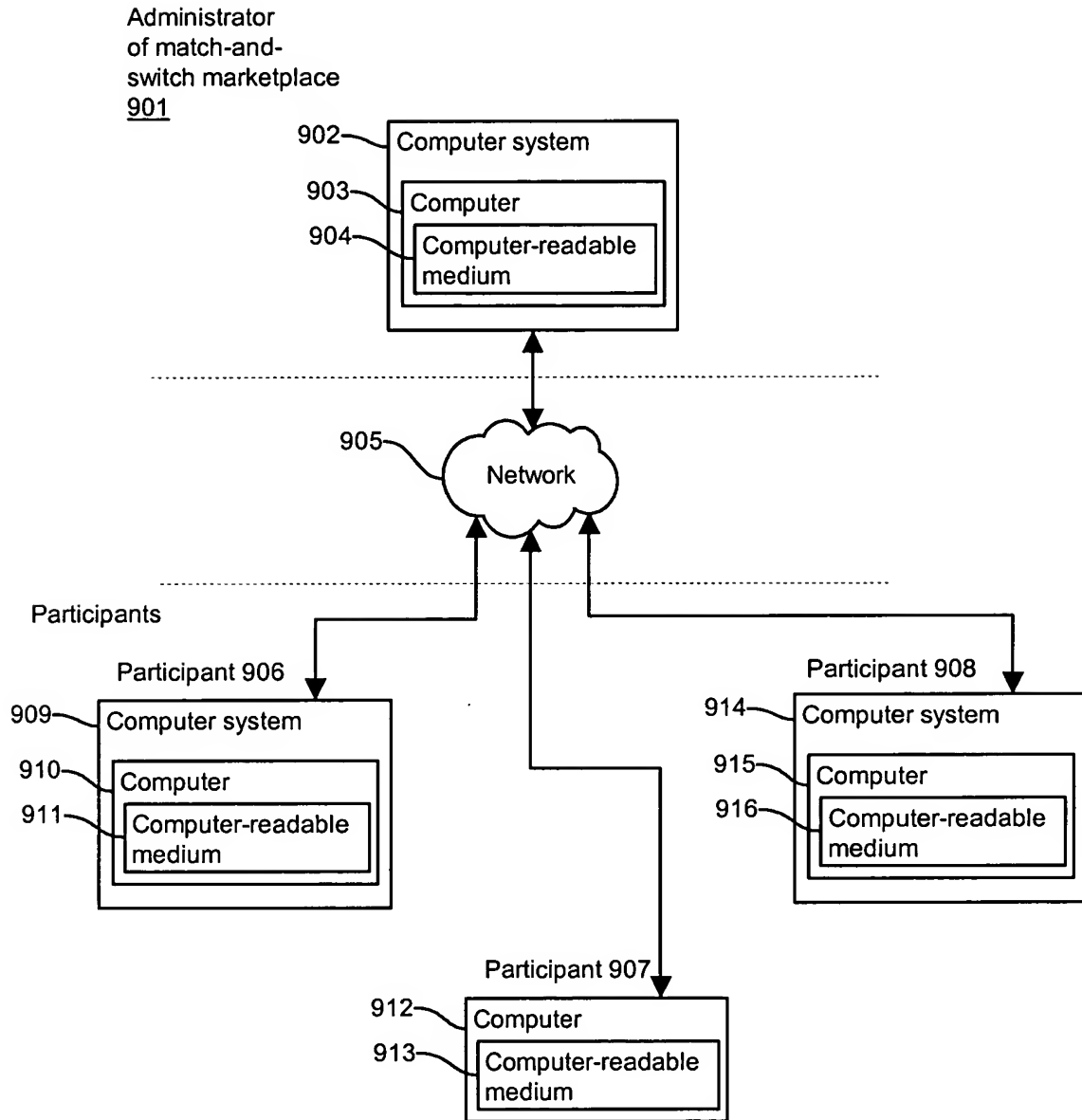


FIG. 10